



## Equiptech (Pvt.) Ltd

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ZHONGSHAN JSTOMI CNC MACHINE TOOL CO., LTD

[www.jstomicnc.com](http://www.jstomicnc.com)

## QUOTATION SCHEME JSTOMI

Offer for CF-36 CNC Lathe from China



PRICE INFORMATION

CNC Control GSK Model 988

CNC Control SYTEC Taiwan Model 6TA or  
21TA( as 6TA will not exist in the future)

		<b>\$16,950.00</b>	<b>\$17,750.00</b>
<b>TECHNICAL INFORMATION</b>		<b>JSWAY CF 36</b>	<b>JSWAY CF 36</b>
<b>MACHINING CAPACITY</b>			
Swing Over Bed	mm	340	340
Swing Over Carriage	mm	170	170
Maximum Turning Diameter	mm	280	280
Maximum Turning Length	mm	200	200
Distance Between Centers	mm		
Bed Type		30 degree Slant	30 degree Slant
<b>SPINDLE</b>			
Spindle Speed	RPM	Setting 5000, up to 7000 RPM	Setting 5000, up to 6000 rpm
Hydraulic Chuck & Cylinder	Inches	Standard is 5" Through Chuck	standard is 5" Through Chuck
Spindle Nose		A2-4	A2-4
Front & Rear Bearings		3 Front & 2 rear NSK Japanese Bearings	3 Front & 2 rear NSK Japanese Bearings
Hole Through Spindle	mm	46	46
Hole Through Draw Bar	mm	35	35
Ball Screw		HIWIN Taiwan	HIWIN Taiwan
Hydraulic Chuck 3 Jaw		CHANDOX Taiwan	CHANDOX Taiwan
<b>MAIN TRAVEL</b>			
X- Axis Travel	mm	630	630
Z- Axis Travel	mm	265	265
<b>FEED</b>			
Rapid Feed Rate ( X / Z )	M / MIN	30 x 30 Factory settings can go upto 36	30 x 30 Factory settings can go upto 36
Cutting Feed Rate	mm / MIN		

### MOTOR

Spindle Motor	KW	ZJY208A-3.7BM-B5 motor	severo motor 3.7KW Shanghai brand
X axis Motor	w	130SJT-MZ050E(A4II) GSK	850W YASKAWA from Japan
Z axis Motor	w	130SJT-M050E(A4II) GSK	850W YASKAWA from Japan
Servo Driver	KW	GR3050Y-LP2 & GR2045T-LA1	5.5

### Gang Type Tool Post

Tool Magazine Capacity		5 ~ 10	5 ~ 10
Shank Height for Square Tool	mm	20 x 20	20 x 20
Shank Diameter for Boring Bar	mm	25	25
<b>Position Accuracy</b>	mm	0.005 mm	0.005 mm

### GENERAL

Machine Weight	KG	<b>2200</b>	<b>2200</b>
Machine Dimensions	mm	1930x1335x1580	1930x1335x1580

### Standard Accessories with Machines

S. No	Description		
1	Tool Kit	Yes	Yes
2	Pilot Lamp Tri color	Yes	Yes
3	Work Lamp	Yes	Yes
4	Coolant Equipment System	Yes	Yes
5	Electric Components	Yes	Yes
6	Chuck Switch Pedal	Yes	Yes
7	Central Lubrication System	Yes	Yes
8	Hydraulic System	Yes	Yes
9	Foundation Pads	Yes	Yes
10	Heat Exchanger for Electrical Cabinet	Yes	Yes
11	Mechanical, Electrical & Operating Manuals	Yes	Yes
12	CNC Control	<b>GSK 988</b>	<b>SYNTEC Taiwan Model 6TA or 21TA( as 6TA will not exist in the future)</b>
13	Lead Screw Coupler	Germany	Germany
14	Spindle	POSA Taiwan	POSA Taiwan
15	Leadscrew & Guideway	HIWIN Taiwan	HIWIN Taiwan
16	Bearings	NSK Japan	NSK Japan

- A** GSK- 988 latest model is controlled by GSK-LINK. It is more quick and more precise than older
- B** It takes only 1 second for spindle speed from 0 to 3500rpm, 2.1 seconds from 0 to 5000 rpm.
- C** Braking time is less than 1.8 seconds from 5000 rpm to 0 rpm.